



| Question | Answers | Extra information | Mark | AO / Specification reference |
|----------|---|--|-------------|------------------------------------|
| 01.1 | water that is safe to drink | | 1 | AO1 4.10.1.2 |
| 01.2 | passing water through filter beds – to remove pieces of solid sterilising – to kill microorganisms desalination – to remove dissolved salts | award one mark for one or two correct; award two marks for all three correct | 2 | AO1 4.10.1.2 |
| 01.3 | two from: chlorine ozone ultraviolet light | one mark for each correct answer up to two marks | 2 | AO1 4.10.1.2 |
| 01.4 | advantage – water can be obtained from seawater if supplies of freshwater are limited disadvantage – large amount of energy required | | 1 | AO1 4.10.1.2 |
| 02.1 | crushing and melting the jar to make a bottle | | 1 | 4.10.2.2 |
| 02.2 | SiO₂ CaCO₃ sodium carbonate | | 1 1 1 | AO2 4.1.1.1 |
| 02.3 | reduced use of raw materials reduced use of energy reduced waste | | 1 1 1 | AO1 4.10.2.2 |
| 03.1 | use a pipette instead of a measuring cylinder to measure the volume of water more accurately | | 1 1 | AO3 4.10.1.2 |





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| 03.2 | heat until some of water has evaporated, then leave in a dry place for the rest of the water to evaporate | | 1 | AO3 4.10.1.2 |
| | evaporating basin less likely to break | | 1 | |
| 03.3 | wear eye protection do not touch hot apparatus | | 1 1 | AO3 4.10.1.2 |
| 03.4 | A | | 1 | AO3 4.10.1.2 |
| 03.5 | C greater mass of dissolved solids | | 1 1 | AO3 4.10.1.2 |
| 04.1 | Bunsen burner reaches high enough temperature (to make the water boil) (water bath does not) | | 1 | AO2 4.10.1.2 |
| 04.2 | so that there are no gaps between the test tube and the cooling system | | 1 | AO3 4.10.1.2 |
| 04.3 | no bung in the top of the flask | | 1 | AO3 4.10.1.2 |
| 04.4 | pure water leaves the seawater as steam so concentration of salt increases | | 1 1 | AO2 4.10.1.2 |
| 05.1 | grow plants on the low-grade ore harvest and burn the plants add sulfuric acid to the ash displace copper from the copper sulfate solution by adding scrap iron/use electrolysis | | 1 1 1 1 | AO1 4.10.1.4 |





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| 05.2 | Level 3: The comparisons are detailed and accurate. The writing is clear, coherent and logical and comparisons are clearly made. | | 5-6 | AO1 × 3 AO3 × 3 |
| | Level 2: The comparisons are generally correct, although may lack detail. The writing is mainly clear, although the structure may lack logic and comparisons are not always clear. | | 3-4 | 4.10.1.4 4.10.2.2 |
| | Level 1: Some comparisons are correct. The writing lacks clarity, coherence and logic, and the comparisons are not clearly expressed. | | 1-2 | |
| | No relevant content. | | 0 | |
| | Indicative content | | | |
| | scrap copper advantages | | | |
| | uses copper waste, preventing its need to be disposed of in other ways | | | |
| | scrap copper disadvantages | | | |
| | cannot be obtained from mixtures containing very small amounts of copper copper must be separated from other materials it is mixed with | | | |
| | bioleaching advantages | | | |
| | o copper can be obtained from lower-grade ores | | | |
| | bioleaching advantages | | | |
| | o slow | | | |





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| 05.3 | $\frac{22.1}{100} \times m = 50 \text{ kg where } m \text{ is the mass of ore mined}$ $m = 226 \text{ kg}$ $\text{waste} = 226 - 50$ $= 176 \text{ kg}$ | | 1 1 1 | AO2 4.10.1.1 |
| 06.1 | Level 3: The comparisons are detailed and accurate. The writing is clear, coherent and logical and comparisons are clearly made. A conclusion about which is better is clearly made and justified in detail. | | 5-6 | AO3 4.10.2.1 |
| | Level 2: The comparisons are generally correct, although may lack detail. The writing is mainly clear, although the structure may lack logic and comparisons are not always clear. A conclusion about which is better is given, but not justified. | | 3-4 | |
| | Level 1: Some comparisons are correct. The writing lacks clarity, coherence and logic, and the comparisons are not clearly expressed. No conclusion is given about which is better. | | 1-2 | |
| | No relevant content | | 0 | |





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| | Indicative content: | | | |
| | PLA advantages | | | |
| | lower energy requirements | | | |
| | smaller amounts of greenhouse gases produced | | | |
| | o biodegradable | | | |
| | PLA disadvantages | | | |
| | o requires more land | | | |
| | pollutes soil more | | | |
| | o not recyclable | | | |
| | PET advantages | | | |
| | requires less land | | | |
| | pollutes soil less | | | |
| | o recyclable | | | |
| | PET disadvantages | | | |
| | higher energy requirements | | | |
| | greater amounts of greenhouse gases produced | | | |
| | o not biodegradable | | | |
| 06.2 | 0.0565 | | 1 | AO2 |
| | 12 | | 1 | |
| | | | 1 | |
| 06.2 | o not biodegradable 0.0565 | | 1 | |





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| 06.3 | energy required lower for recycled PET one from: raw materials/oil does not need to be sources reshaping PET required less energy than making PET from raw materials shorter process less transportation costs as recycling can be carried out locally/raw materials don't have to be transported | accept any sensible answer | 1 | AO3 4.10.2.1 |
| 07.1 | 2,3,4 | all three required for the mark | 1 | AO3 4.10.2.1 |
| 07.2 | extracting and processing raw materials: 1 manufacturing and packaging: 2/3/4 use and operation during its lifetime: 6 disposal at the end of life: 7 | | 1 1 1 1 | AO1 AO3 4.10.2.1 |
| 07.3 | energy to heat water used for washing | | 1 | AO3 4.10.2.1 |
| 07.4 | recycle/give to someone else/use for rags | | 1 | AO3 4.10.2.2 |
| 08.1 | organic matter harmful microbes | | 1 1 | AO1 4.10.1.3 |





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| 08.2 | screening and grit removal | | 1 | AO1 |
| | sedimentation to make sewage sludge and effluent | | 1 | 4.10.1.3 |
| | anaerobic digestion of sludge | | 1 | |
| | aerobic biological treatment of effluent | | 1 | |
| 08.3 | groundwater has smaller amounts of impurities in it/groundwater contains less organic matter and harmful microbes | | 1 | AO1 4.10.1.3 |
| 09.1 | 760 | allow any answer between 755 and 765 | 1 | AO2 4.10.1.3 |
| 09.2 | $\frac{45}{200} \times 100$ | | 1 | AO2 |
| | 760 | | 1 | 4.10.1.1 |
| 09.3 | = 6% mass of $Ta_2O_5 = \frac{80}{100} \times 72 = 57.6 \text{ kg}$ | | 1 | AO2 |
| | mass of Ta in 57.6 kg of Ta ₂ O ₅ = | | 1 | 4.10.1.1 |
| | (2×181) | | 1 | |
| | (2×181)+(5×16) | | | |
| | × 57.6 | | | |
| | = 47 kg | | | |
| 09.4 | 1.5×10 ⁵ | accept 200 | 1 | AO2 |
| | 760 | | 1 | 4.10.1.1 |
| | = 197 | | | |





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| 09.5 | two from: more tantalum ore might have been found less tantalum might have been extracted each year new technology might enable tantalum to be extracted from ores from which it was not previously economic to extract the metal demand for tantalum may increase/decrease more tantalum recycled | one mark for each correct answer up to two marks | 2 | AO3 4.10.1.1 |
| 10.1 | development that meets the needs of current generations without compromising the ability of future generations to meet their own needs | | 1 | AO1 4.10.1.1 |
| 10.2 | wood is renewable wood is biodegradable | | 1 1 | AO3 4.10.1.1 |
| 10.3 | less land is required for plastic production | | 1 | AO3 4.10.1.1 |
| 11.1 | alkanes | | 1 | AO1 4.7.1.1 |
| 11.2 | C_9H_{20} | | 1 | AO2 4.7.1.1 |
| 11.3 | butane | | 1 | AO1 4.7.1.1 |
| 11.4 | no change/remain orange | | 1 | AO2 4.7.1.3 |





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| 11.5 | $C_4H_{10}(g) + 6.5O_2(g) \rightarrow 4CO_2(g) + 6H_2O(g)$ | | 3 | AO2 4.7.1.3 |
| 11.6 | temperature of 550 °C catalyst | | 1 1 | AO1 |
| 11.7 | 1 C atom and 4 H atoms are drawn each H atom shares 1 dot and 1 cross with C atom | | 2 | AO1 4.2.1.4 |
| 11.8 | shorter-wave radiation from the Sun penetrates the atmosphere the Earth's surface emits longer-wavelength radiation greenhouse gases absorb some of the longer-wavelength radiation so trapping some of the radiation within the atmosphere | | 1 1 1 1 | AO1 4.9.2.1 |
| 12.1 | bubbling through limewater | | 1 | AO1 4.8.2.3 |
| 12.2 | sulfate | | 1 | AO2 4.8.3.5 |
| 12.3 | mixture of metals/metal does not produce result in flame test | | 1 | AO2 4.8.3.1 |





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| 12.4 | three from: | one mark for each correct answer | 1 | AO1 |
| | more accurate | up to three marks | | 4.8.3.6 |
| | • more sensitive | | 1 | 4.8.3.7 |
| | can detect multiple metal ionscan measure concentrations of ions | do not accept more rapid | 1 | |
| | | | 1 | |
| | | | 1 | |
| 12.5 | zinc | | 1 | AO3 |
| | lithium | | 1 | 4.8.3.7 |
| 13.1 | 12 C atoms, 2 N atoms, 2 O atoms and 2 H atoms are drawn | | 2 | AO2 |
| | one C atom is joined to 1 O atom by = and is joined to a C atom by -one 8 C atoms are joined to 2 C atoms by - | | | 4.7.3.2 |
| | one C atom is joined to 1 C atom and 1 N atom by – and joined to a C atom by = | | | |
| | 2 N atoms are joined to 2 C atoms and 1 H atom by – | | | |
| | one C atom is joined to 1 N atom and 1 C atom by – | | | |
| | all atoms are inside square brackets with a – extending outside the brackets | | | |
| | subscript n to the right of the bracket | | | |
| 13.2 | condensation (polymerisation) | | 1 | AO2 4.7.3.2 |





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| 13.3 | HCI/hydrogen chloride | | 1 | AO2 4.7.3.2 |
| 14.1 | carbon dioxide | | 1 | AO1 4.9.1.2 |
| 14.2 | water vapour/methane/ammonia | | 1 | AO1 4.9.1.2 |
| 14.3 | carbon dioxide | | 1 | AO1 4.9.2.1 |
| 14.4 | no some greenhouse gases in the atmosphere are needed to maintain the temperatures that support life on Earth | | 1 1 | AO1 4.9.2.1 |